



British Vacuum Unit
 Canterbury, N.H. 03224
 (603) 783-0566
 britishvacuumunit@isp.com
 http://britishvacuumunit.com



Austin Healey 1955-1967

Lucas distributor original equipment factory vacuum units.



Early units.
 May be ordered with
 brass vacuum cap,
 stamped code or part
 number only



Unless specified
 Hex units supplied with
 aluminum vacuum cap
 stamped part number and
 code.



Year	Vehicle	Dist #	O.E. unit #	Code	Type
1954-56	100-4	DM 40320	420006	7-18-12	Hex/pin
1956	100-M	DM 40422	420755	5-17-10	Hex/pin
1957-62	100-6 to BT7 29FH3562	DM 40532	421189	5-12-8	Hex/pin

40495 & 40520 100-4 & 100-M
 spring link.



1954-56	Later 100-4	DM 40495	421943	7-18-12	Hex/spring
1956	Later 100-M	DM 40520	421944	5-17-10	Hex/spring

54413360
 Original threaded line fitting.
 Early casting up to around 1965
 Later "lighter" casting 1965 on



1963-67	BT7 & BJ8 from 29FH3563	25D 40920	54413360	5-12-8	cup/screw type
---------	----------------------------	-----------	----------	--------	----------------

OE wide flange
 vacuum fitting



1967	Later BJ8	25D 40966	54411969	5-12-8	cup/ push on
------	-----------	-----------	----------	--------	--------------

British Vacuum Unit is the only manufacturer of O.E. Austin Healey distributor vacuum units!

100% to factory specs and offer all production options.

**OE units are dry, stiff or leaking, preventing vacuum advance performance
 by restricting ignition timing.**

We can't stress enough the importance to replace a 40 year old vacuum unit.

New units often restore liveliness, mileage and run cooler!